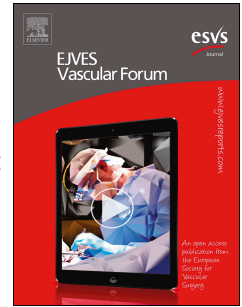


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Optimisation of Volume Flow Rates When Using Endovascular Shunting Techniques:
An Experimental Study in Different Bench Flow Circuits

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1 Optimisation of Volume Flow Rates When Using Endovascular
2 Shunting Techniques: An Experimental Study in Different Bench Flow
3 Circuits

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16 **Keywords:** Aorta/surgery, Endovascular procedures, Ischaemia, Lower extremity/blood
17 supply, Perfusion/methods, Vascular surgical procedures

18 **Objective:** Acute tissue ischaemia may arise due to arterial emergencies or during more
19 complex vascular procedures and may be mitigated by temporary shunting
20 techniques. Endovascular shunting (ES) techniques enable percutaneous access and
21 shunting from the donor artery without the need to completely interrupt the arterial flow in
22 the donor artery. An endoshunt system may also cover longer distances than most

23 conventional shunts. The aim was to investigate and optimise the flow rates in different
24 endovascular shunt systems.

25 **Methods:** Step 1: The flow capacity of different ES configurations was compared with the
26 flow capacity in a 9 Fr Pruitt–Inahara shunt (PIS). An intravenous bag with 0.9% NaCl,
27 pressurised to 90 mmHg, was connected simultaneously to a PIS and to one of the tested ES
28 configurations. The two shunt systems were thereafter opened at the same time. The
29 delivered fluid volumes from the shunt systems were collected and measured. The volume
30 flow rate was subsequently calculated. Steps 2 and 3: Within a heart–lung machine circuit,
31 pressure–flow charts were constructed for the individual ES components and for the fully
32 connected optimised endoshunt systems. The flow rate was increased in steps of 40 –
33 50 mL/min while monitoring the driving pressure, enabling the creation and comparison of
34 the pressure–flow charts for the individually tested components. In total, seven individual
35 inflow and outflow potential ES components were investigated with inflow and outflow
36 diameters ranging from 6 to 15 Fr.

37 **Results:** ES systems based on standard donor introducers lead to substantially lower volume
38 flow than the corresponding PIS volume flow, whereas ES systems based on dedicated 6 or
39 8 Fr dialysis access introducers (Prelude Short Sheet, Merit Medical) matched PIS flow rates.
40 The introduction of 30 cm long $\frac{1}{4}$ " perfusion tubing within the ES system did not affect
41 volume flow for any of the tested ES configurations.

42 **Conclusion:** Endoshunting techniques can match PIS volume flow rates over short and long
43 distances. The achieved ES flow rates is highly dependent on the components used within
44 the ES system.

45 **<H1>INTRODUCTION**

46 Acute tissue ischaemia and subsequent reperfusion can cause permanent tissue damage,
47 compartment syndrome and transient or permanent loss of organ function. In addition,
48 reperfusion may cause systemic injuries to the heart, lung and kidneys.^{1,2} The most common
49 causes of ischaemia are trauma and different arterial emergencies, but tissue ischemia may
50 also occur during more complex elective and emergent endovascular or open arterial
51 procedures.

52 A common technique to deal with this problem within vascular surgery is by
53 using temporary shunting of blood via various types of plastic tube systems.^{3,4} The first
54 attempts to solve the problem of ischaemia caused by vascular trauma by using vascular
55 shunts were described at the beginning of the 20th century. Although anecdotally described
56 during both the first and the second world wars, it was not until the 1950 – 1960s that
57 vascular shunt techniques gained popularity and eventually became a tool used on a more
58 regular basis.⁵ All conventional shunting techniques however require open exposure of a
59 suitable donor artery, and also normally lead to a complete interruption of blood flow to the
60 tissue or bodily region that is being supplied by the donor artery.⁴ This greatly limits the
61 possible arteries that can be used as donor arteries during shunting.

62 Endovascular shunting (ES) techniques may overcome these problems. This
63 technique enables shunting of blood from a percutaneously accessed donor artery, and may
64 cover large distances between donor and target artery; it commonly also eliminates the
65 need to completely interrupt blood flow in the donor artery. This in turn minimises the need
66 for additional surgical trauma, attenuates the overall flexibility of shunting techniques, and
67 increases the number of suitable donor arteries, whenever shunting is a preferred step to
68 reduce end organ damage during vascular interventions. In the clinic, the brachial artery has
69 been used as donor when shunting extensive lower extremity vascular injuries and to

70 temporarily perfuse renal arteries during more complex open aortic surgery. The ES
71 technique was first scientifically described by Österberg *et al.* in 2014.⁶ In this article, the
72 experimental flow capacity of some ES shunt systems was also preliminary studied and
73 compared with the corresponding flow rates observed for the Pruitt–Inahara shunt (PIS),
74 which remains one of the most widely used and studied conventional shunts in vascular
75 surgery.^{7–9} Using a quite simple experimental set up, this study indicated that the flow rate
76 of the ES system was not able to completely match that of the PIS, which in turn represents
77 a potentially important drawback with ES techniques.⁶ Also, compared with conventionally
78 shunting techniques, the efficacy and safety of ES techniques has not yet been extensively
79 studied.

80 The aim of this exploratory study was to investigate and optimise the volume
81 flow rates in different endovascular shunt systems, with the main hypothesis that an
82 optimised endo shunt set up would be able to match – or even outperform – the
83 corresponding flow capacity of conventional shunts commonly used in vascular surgery.

84 <H1>MATERIALS AND METHODS

85 <H2>Overall study design

86 This experimental bench test study was performed in three steps. In the first step, a range of
87 tentatively suitable short and long range endoshunt system volume flow capacities were
88 studied and compared with the corresponding flow volumes of the 9 Fr Pruitt–Inahara
89 carotid shunt within a simple bench test set up using a pressurised intravenous bag with
90 saline solution at a fixed pressure of 90 mmHg. In the second step, all the different integral
91 components of the more promising endoshunt systems were investigated in an
92 experimental cardiopulmonary bypass circuit that allowed the mean pressure within the
93 flow circuit to be controlled and gradually modified (i.e., mimicking different levels and

94 variations in the mean arterial pressure). The tested components during this second step
95 were selected mainly based on the observed results in step 1, but also included *a priori* were
96 a few additional shunt component candidates that were suggested by the perfusionist
97 collaborator (DLP 8 Fr One-Piece Pediatric Arterial Cannula, Medtronic, DLP 10 Fr One-Piece
98 Pediatric Arterial Cannula, Medtronic, DLP 15 Fr Coronary Ostial Perfusion Cannula,
99 Medtronic and the 8 Fr Super Arrow-Flex sheath introducer, Teleflex).

100 In the final and third step, the same experimental cardiopulmonary bypass
101 circuit model was used to investigate the flow capacity of interconnected device
102 components that could form a practically useful endoshunt system; the flow capacity of
103 these interconnected systems was again compared with the observed volume flow rates in
104 the 9 Fr PIS used as a reference standard.

105 <H2>**Experimental step 1**

106 The volume flow rate capacity of different short and long range ES configurations was
107 investigated in an experimental set up in which the ES volume flow rate was compared with
108 a standard 9 Fr PIS. An intravenous (IV) bag with saline (0.9% sodium chloride) was used as a
109 fluid reservoir. The PIS was connected to the bag through its outlet port, and a surgical
110 clamp was used to interrupt and activate PIS flow. The different investigated ES
111 configurations (Fig. 1A) were inserted through the injection port of the same IV bag using
112 Seldinger technique. The IV bag was pressurised to 90 mmHg to mimic a physiological mean
113 arterial pressure, the valve of the ES and the surgical clamp of the PIS were thereafter
114 opened simultaneously, and the different ES volume flow capacities were sequentially tested
115 for each ES configuration against the PIS shunt capacity (“gold standard”). Flow through the
116 two simultaneously tested shunts (i.e., PIS and one of the ES configurations) continued for

117 30 seconds and the delivered fluid volumes were collected into separate measuring
118 cylinders, enabling calculation of volume flow per minute.

119 <H2>Experimental step 2

120 A heart–lung machine with roller pumps (Stöckert S5) equipped with the Medex LogiCAI
121 pressure monitoring system (Smith Medical, Plymouth, MN, USA) was used to achieve flow
122 and measure continuous pressure. The disposable circuit consisted of an Inspire hard shell
123 venous reservoir with tubing (LivaNova) primed with Ringer acetate. A hard roller pump
124 occlusion (> 500 mmHg) achieved with a dynamic setting was used to ensure a positive flow.
125 A 14 Fr introducer was inserted through the silicone tubing after the roller pump and the
126 pressure monitor. A clamp was applied to the tubing after the introducer, diverting the flow
127 via the 14 Fr introducer and through the tested component as described in (Fig. 1B,C). The
128 flow rate was increased in steps of 40 – 50 mL/min while monitoring the driving pressure
129 after the roller pump, enabling the creation of pressure–flow curves for the individually
130 tested components.

131 <H2>Experimental step 3

132 Based on the results from the two earlier steps, the most favourable endoshunt components
133 in terms of observed flow capacity that could also form a practically useful endoshunt
134 system were selected for a similar test procedure as described in step 2. Pressure–flow
135 curves for the fully integrated endoshunt systems were subsequently created and compared
136 with the corresponding 9 Fr PIS pressure–flow curve. For further comparison and to again
137 fully evaluate how it affected flow capacity, some previously dismissed endoshunt
138 combinations (e.g., a standard 6 Fr introducer and conventional high pressure tubing) were
139 also added in the last experimental step. In total, seven individual inflow and outflow

140 potential ES components were investigated with inflow and outflow diameters ranging from
141 6 to 15 Fr.

142 <H1>RESULTS

143 <H2>Experimental step 1

144 Figure 2A,B displays the observed flow rates in the different ES systems compared with the
145 corresponding PIS flow rates. ES systems based on both 6 and 8 Fr standard donor
146 introducers led to substantially lower volume flow rate than the corresponding PIS volume
147 flow rate, whereas ES systems based on dedicated 6 or 8 Fr dialysis access introducers
148 (without restrictions regarding diameter in the flush port) (Prelude Short Sheet, Merit
149 Medical) matched the PIS flow rates. The introduction of a 30 cm long ¼" perfusion tubing
150 between the donor introducer and the recipient 9 Fr irrigation catheter did not affect
151 volume flow rate for any of the tested ES configurations. The difference between the best
152 performing ES system and the worst was 98 mL/min for short distance ES systems and
153 124 mL/min for long distance ES systems.

154 <H2>Experimental step 2

155 Pressure–flow charts for the individual components tested are presented in Figure 3A.

156 <H2>Experimental step 3

157 Pressure–flow charts for the endoshunt combinations are presented in Figure 3B.

158 <H1>DISCUSSION

159 In this experimental study of the flow capacity of different potential endoshunt components
160 and fully interconnected endoshunt systems, all of the three experiments indicated that flow
161 optimised endoshunting techniques can match conventional shunts such as the 9 Fr PIS. By
162 applying the principles from the Hagen–Poiseuille equation, assuming laminar flow ($Q =$

163 $dV/dt = \pi r^4 \Delta p / (8 \mu L)$, where Q is the volumetric flowrate, r is the radius of the pipe, L is the
164 length of the pipe, μ is the dynamic viscosity of the fluid, and Δp is the pressure gradient
165 over the pipe), it can be concluded that the inner radius/diameter will be the most
166 important determinant of the flow rate within a pipe system. In our three stage
167 experimental workflow, it was confirmed once again that the most limiting factor to the flow
168 rate within an endoshunt system is the inner diameter of the used components whereas the
169 length of the used components is less important.⁶ For example, by using an 8 Fr Prelude
170 Short Sheet introducer (where the hub of the flush arm is without any diameter restriction)
171 instead of an ordinary 8 Fr introducer a more than doubling of the flow rate was observed
172 within an experimental model mimicking physiological conditions. Another example of this
173 principle was that adding 30 cm of $\frac{1}{4}$ " perfusion tubing did not affect the flow rate to any
174 extent.

175 There have been few studies investigating the required flow rates at a certain
176 arterial driving pressure within a passive shunt system for it to work adequately when
177 applied in a clinical situation. An approximation of appropriate blood flow in different
178 arterial segments was described in an article by Vikatmaa *et al.* from 2018.¹⁰ As an example,
179 they suggested a normal blood flow in a renal artery ranging from between 200 and
180 400 mL/min and in a common femoral artery to be in between 300 and 1000 mL/min.

181 Different donor arteries and target organs may require different shunt set ups,
182 due to both vessel diameters and requirements of blood flow. The pressure–flow charts for
183 different endoshunt combinations provided in this article may help tailoring endoshunt
184 systems to different requirements in future applications of the technique.

185 The experiments also show the importance of the driving pressure in the circuit
186 when using shunt systems, and that this needs to be monitored closely to achieve adequate

187 blood flow output to the target organ. An experimental cardiopulmonary bypass circuit was
188 used to mimic the mean arterial pressure. When considering a realistic mean arterial
189 pressure during an operation, and that many target organs will probably have an opening
190 pressure of at least 20 – 30 mmHg,^{11,12} it is unlikely that it will be possible to achieve a
191 driving pressure of more than 50 – 60 mmHg over the shunt system under physiologically
192 realistic conditions during surgery, and this is an important issue to consider when
193 interpreting the provided pressure–flow charts for the different shunt components and
194 interconnected ES systems explored in this study (Fig. 3A,B). For instance, considering a
195 theoretical scenario involving the shunting of a kidney, if the anaesthetised patient has a
196 mean arterial pressure of 80 mmHg, and assuming an opening pressure for the kidney at
197 25 mmHg, the renal perfusion pressure that would need to be achieved is $80 - 25 =$
198 55 mmHg. If the blood flow aimed for is $200 - 400$ mL/min¹⁰ and the observed experimental
199 values from Figure 3B are used, it is evident that the Pruitt–Inahara 9F shunt (green) just
200 meets the pressure/flow rate criteria, the (brown) endoshunt system meets them with ease,
201 whereas the (dark blue) shunt system does not meet the criteria. If it for various reasons
202 proves challenging to be able to maintain a mean arterial pressure of 80 mmHg throughout
203 the procedure, the selection of shunt system becomes even more important. From Figure
204 3B, it can be concluded that the endoshunt system with the highest volume flow is described
205 by the brown curve and is composed of an introducer, 8 Fr Prelude Short Sheet (Merit
206 Medical) 30 cm long $\frac{1}{4}$ '' perfusion tubing, and a DLP 10 Fr One-Piece Pediatric Arterial
207 Cannula (Medtronic). Furthermore, especially when applying longer distance ES shunting
208 techniques in situations where the mean arterial pressure for some reason is lower than
209 optimal, the administration of heparin (if not contraindicated in the specific surgical context
210 at hand) is strongly advisable to diminish the risk for shunt thrombosis.

211 Obvious limitations to this study are that all experiments were undertaken
212 under *in vitro* conditions using Ringer acetate and 0.9% saline solution as the experimental
213 liquid, and that static rather than pulsatile pressure was applied in the experimental circuit.
214 The results would probably have been slightly different if using blood (which has higher
215 viscosity) as the study liquid and within a different experimental set up that generates an
216 oscillating pressure gradient. However, it is believed that these factors would not have a
217 crucial impact on the main findings in this study. Further confirmation of the results
218 reported here within *in vivo* models under physiological conditions is however clearly
219 warranted.

220 In conclusion, endoshunting techniques can match PIS volume flow rates both
221 over short and long distances when evaluated in a bench test flow circuit with saline as the
222 perfusion medium. The achieved ES flow rates are however highly dependent on used
223 components within the ES system. The combination of an 8 Fr Prelude Short Sheet
224 introducer (Merit Medical), 30 cm long ¼" perfusion tubing (Sorin Group), and a Distal Limb
225 Perfusion 10 Fr One-Piece Pediatric Arterial Cannula (Medtronic) had the highest overall flow
226 capacity and would probably be able to meet the metabolic demands of most end organs
227 and tissue beds.

228 **CONFLICT OF INTEREST**

229 None.

230 **FUNDING**

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232 the Swedish government and the county councils, the ALF agreement (ALFGBG-785741 and
233 ALFGBG-822921) and the Swedish Heart–Lung Foundation (20190194 and 20200258).

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262 respiratory and intra-abdominal pressure monitoring in predicting acute kidney injury after
263 major intraabdominal surgeries 2019;**41**:150–8.

264 **Figure 1.** (A) The experimental set up in step 1: tested endoshunt system (+); the internal
265 control (9 Fr Pruitt–Inahara shunt) (arrow); (B) A 14 Fr introducer inserted through the
266 silicone tubing (arrow) of the heart lung machine as in experimental steps 2 and 3. (An 8 Fr
267 introducer inserted as the tested component.) (C) The experimental set up in steps 2 and 3,
268 with roller pump (+), silicone tubing, clamp (flash), introducer (arrow) and tested endoshunt
269 system (X)

270 **Figure 2.** (A) Flow rate in different short distance endoshunt arrangements compared with
271 the corresponding flow rate in a 9 Fr Pruitt–Inahara carotid shunt (internal control). (B) Flow
272 rate in different long distance endo shunt arrangements compared with the corresponding
273 flow rate in a 9 Fr Pruitt–Inahara carotid shunt (internal control)

274 **Figure 3.** (A) Pressure–flow charts for the individually tested components in experimental
275 step 2. The component with the highest volume flow is the DLP 10 Fr One-Piece Pediatric
276 Arterial Cannula (Medtronic) (black). (B) Pressure–flow charts for the tested endoshunt
277 systems in experimental step 3. (C) Schematic illustration of the three component
278 interconnected endoshunt system that had the highest flow capacity in experimental step 3:
279 8 Fr Prelude Short Sheet (Merit Medical) + 30 cm long ¼" perfusion tubing + a DLP 10 Fr
280 One-Piece Pediatric Arterial Cannula (Medtronic).

Highlights

- Endovascular shunting techniques have emerged as versatile approaches to manage ischaemia during vascular emergencies and procedures but remain poorly studied
- In this experimental study the flow rates in different practically useful endovascular shunt systems were investigated. Marked flow capacity differences were noted both between individual devices and different interconnected endoshunt systems
- Only optimised endoshunt circuits matched or outperformed the corresponding flow capacity of a commercially available conventional vascular shunt
- the observations for different devices and interconnected shunt system flow capacities may guide vascular surgeons to select more optimised endoshunting approaches, that ultimately may limit end organ damage in many clinical scenarios

Figure 2: change ml to mL; change Pruitt-Inahara Pruitt–Inahara; change Endo shunt to Endoshunt

Figure 3: if possible remove ®; change Presuure-flow to Pressure–flow; change Gray to Grey; change ml to mL

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